



Wireless for the Internet of Things

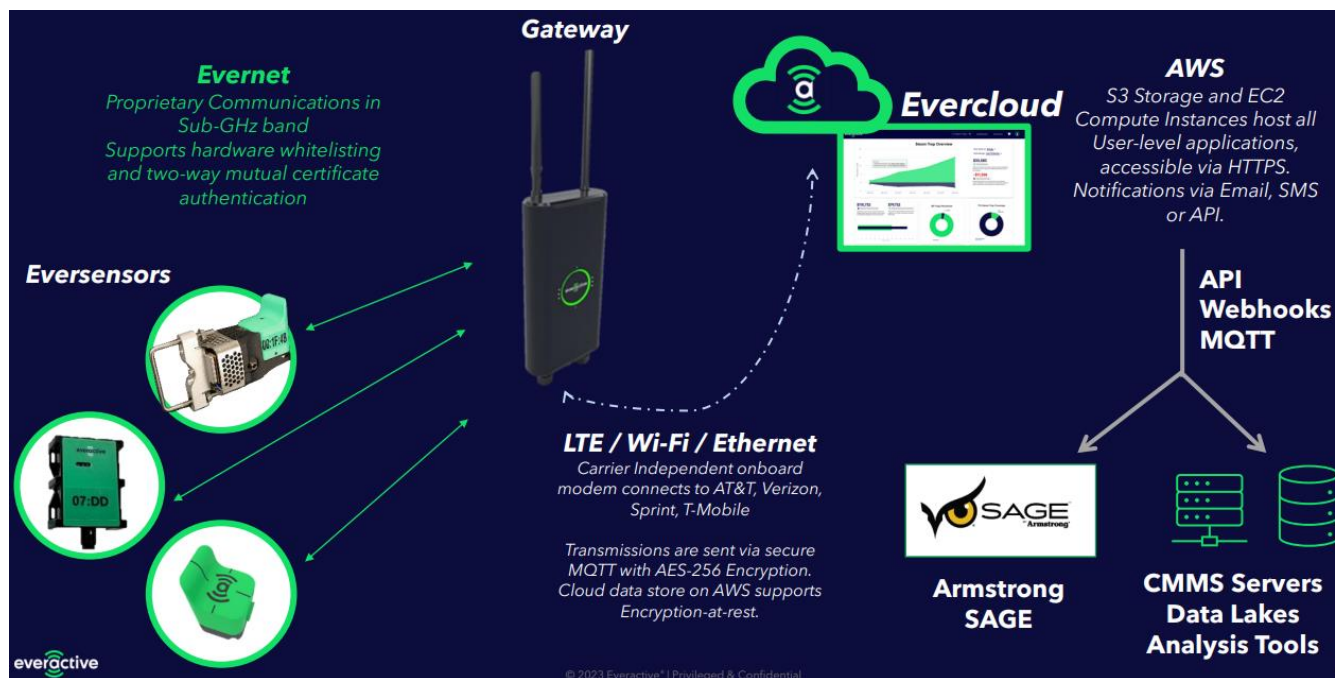
— Self-Powered IIoT Wireless System —

Kuo-Ken Huang & Ricky Luna

4/19/2021

Everactive Overview

- ⦿ Was founded in 2012 from UVA and UMich
- ⦿ Focus on battery-less industrial IoT (IIoT) sensing platform
- ⦿ It starts with chip design, and is now a system company



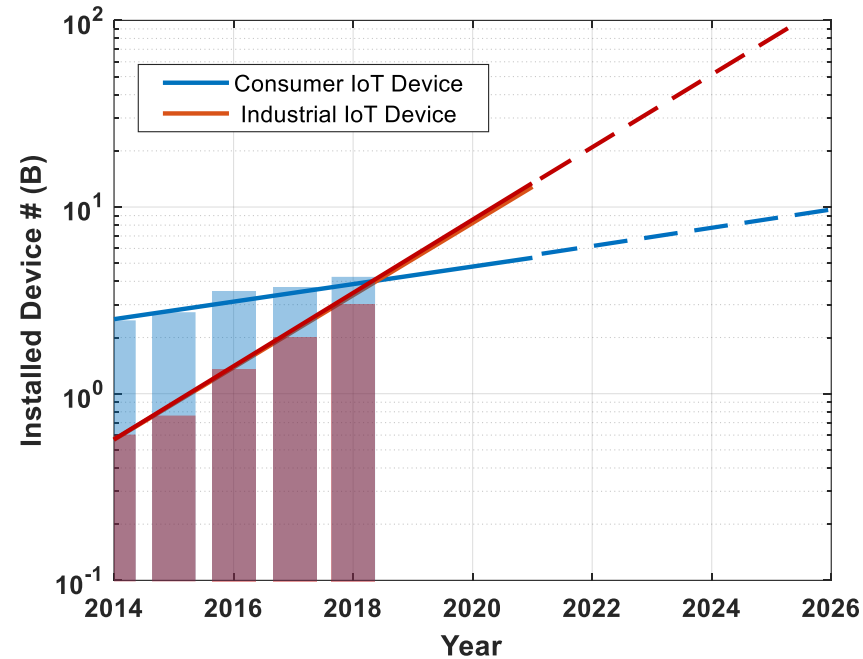
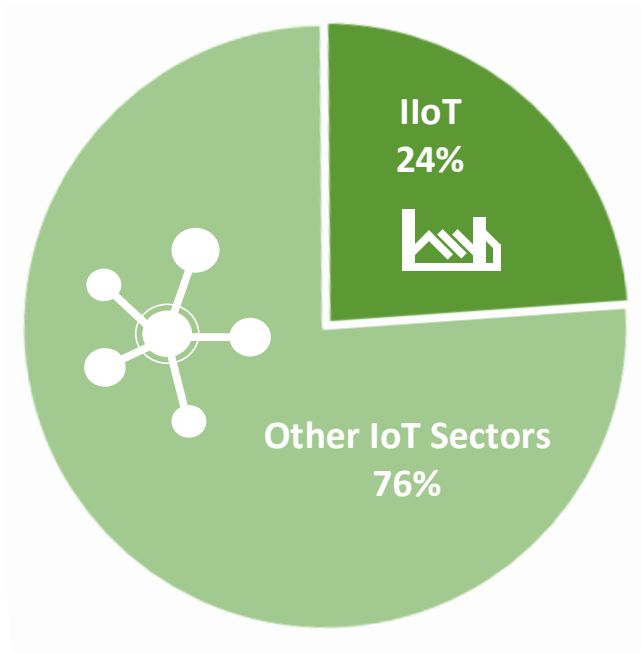


Outline

- ① **Overview of self-powered IIoT wireless system design space**
- ① **Evernet**
- ① **Ultra-low power receiver (ULP RX)**

Motivation – Industrial Internet of Things (IIoT)

- ⊙ IIoT is a big and fast-growing sectors of the IoT market
- ⊙ IIoT devices are predicted to be 10x of consumer IoT by 2025

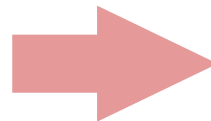


Motivation – Constraint on IIoT Scaling

- ⊙ **Prohibitive cycle of battery maintenance in IIoT space**
 - » Harsh environment reduces battery lifetime and adds uncertainty
 - » Labor and logistics cost for large number of devices



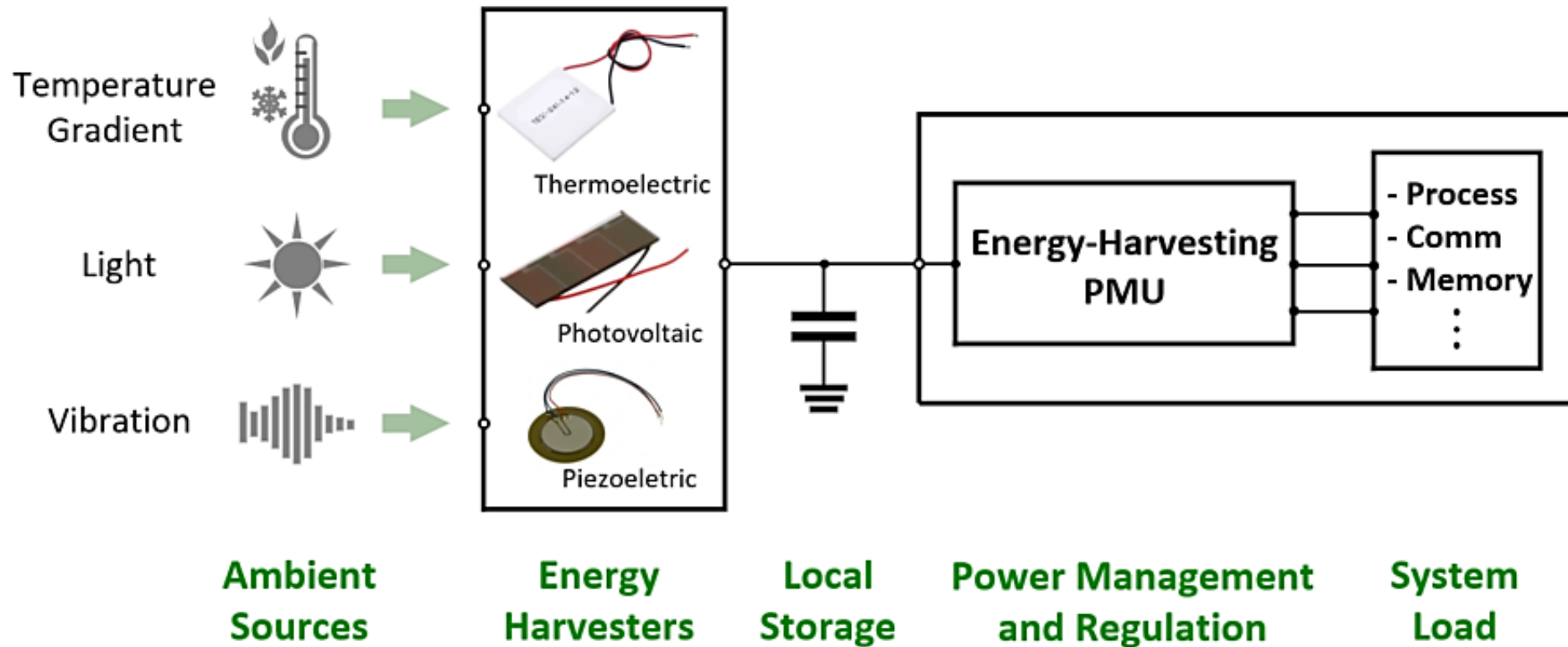
1T sensors with 3-yr battery-life =
913M replacements per day



**Environmental
Tragedy**

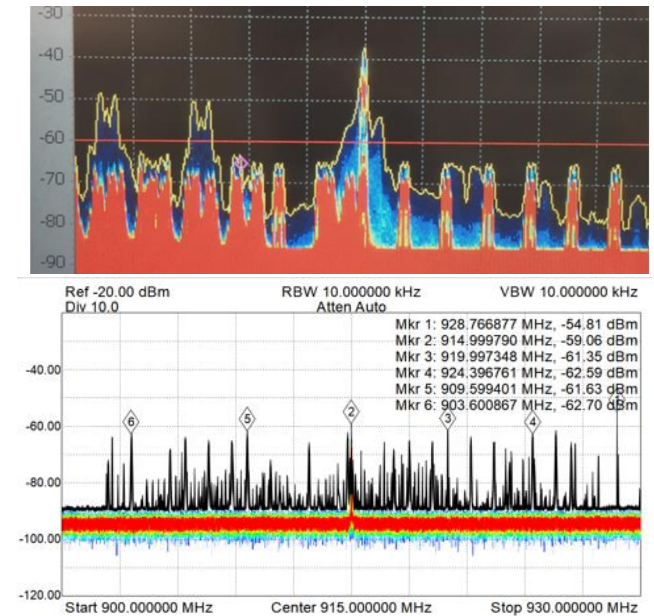
Motivation – Self-Powered System (SPS)

- Live off harvested energy to solve the battery problem



IIoT Wireless Environment Overview

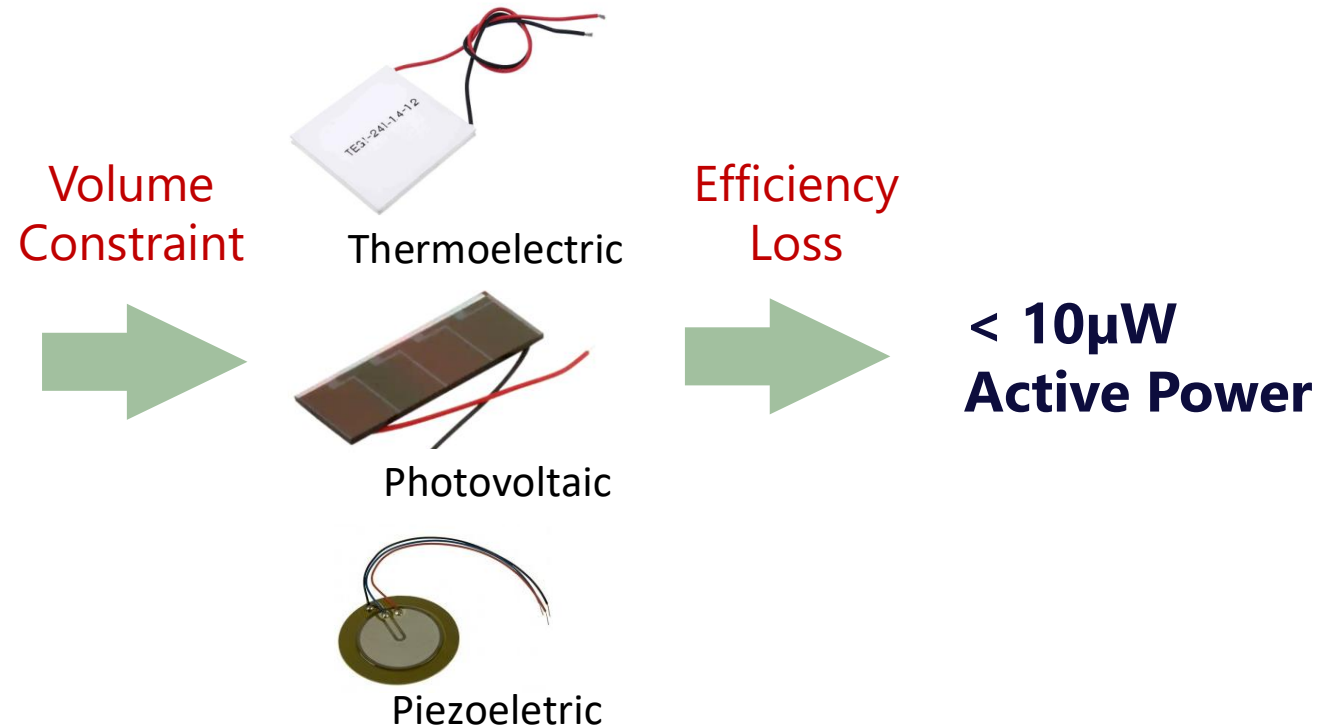
- ◎ **Large scale device deployment**
 - » Device form factor still matters
 - » Wireless protocol should be traffic-efficient
 - » Device should be cost effective
- ◎ **Harsh wireless environment**
 - » Dense machinery
 - » Wide operating temperature range
 - » Crowded spectrum
- ◎ **Monitor data rates are generally low**
 - » But the value of the data is high



Power Budget for Wireless IIoT SPSs

- ◎ **Sensor form-factor ultimately constrains the power budget**
 - » A palm-size form-factor is generally accepted in the IIoT space

Energy Source	Power Density
Outdoor light	1000 μ W/cm ²
Human motion	330 μ W/cm ³
Vibration	200 μ W/cm ³
Thermal	40 μ W/cm ²
Indoor light	10 μ W/cm ²



Wireless IIoT SPS Commercialized Use Case

⊙ Machine health monitoring system (MHM) by Everactive

» Detecting failures for motors, pumps, fans, gear boxes

⊙ Electric motors market by the numbers

» 300M electric motor installed worldwide

» 47% of global electricity usage

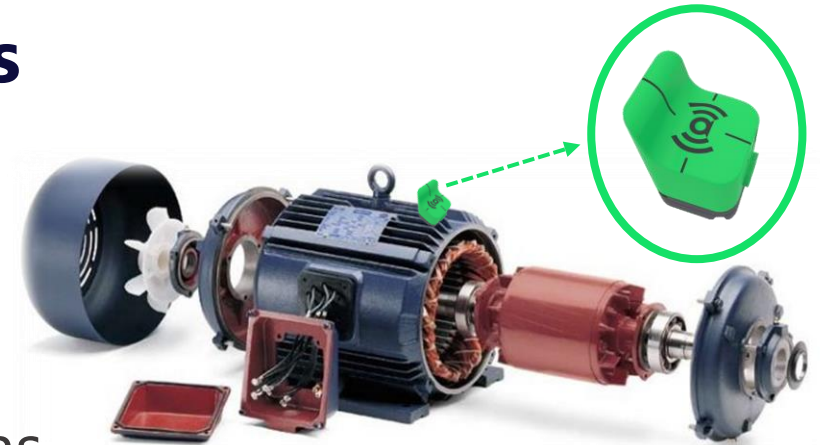
⊙ MHM system highlights

» Harvests energy from solar and thermal deltas

» Utilizes a ULP RX for network synchronization

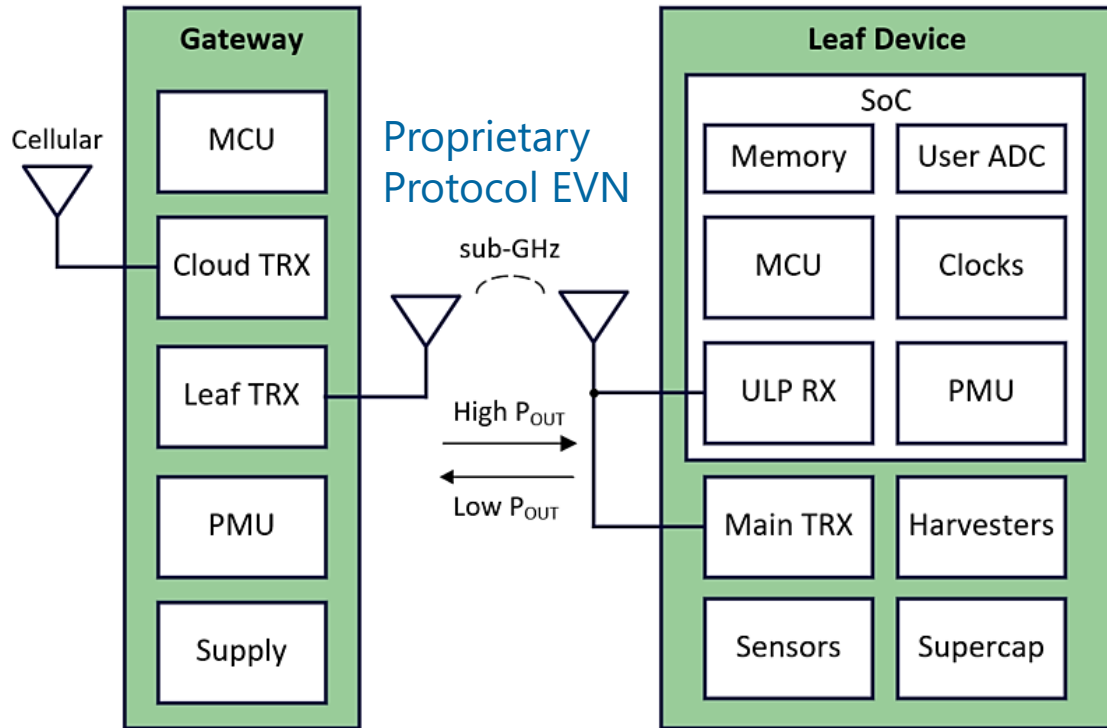
» Wirelessly sending vibration data to the cloud

» 3000+ leaf devices deployed across 30+ sites

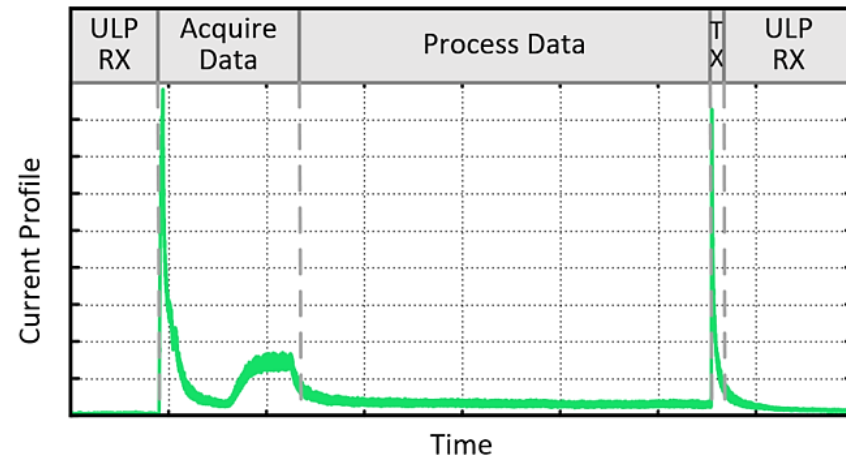
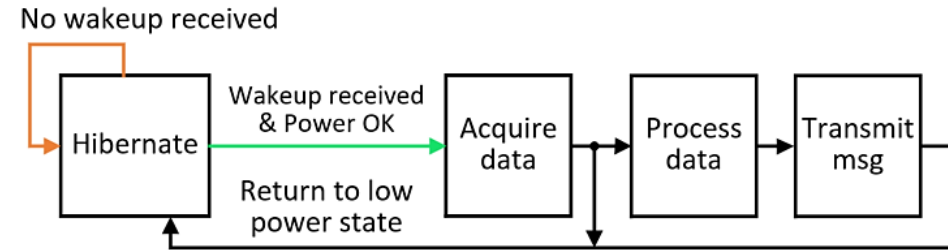


Everactive MHM System Overview

Block Diagram



System Flow Chart & Current Profile



Target Design Space for Wireless IIoT SPSs & ULP RX

Target Design Space for Wireless IIoT SPS Leaf Device	
Active Power	< 10 μ W
Wireless Range	250m nominal, NLoS
Temperature Range	-40°C to 85°C
Latency	< 200ms
Interference Robustness	At least -10dB ACI selectivity
Clear Channel Assessment (CCA)	Support CCA/RSSI



Requirements for ULP RX
< 10μW Power Consumption
-70dBm Sensitivity
-40°C to 85°C Operation Range
10kbps Data Rate
-10dB ACI Selectivity
Support CCA/RSSI



Outline

- ⦿ Overview of self-powered IIoT wireless system design space
- ⦿ **Evernet**
- ⦿ Ultra-low power receiver (ULP RX)

Wireless Standards for IIoT SPSs

- **Today's protocols are not designed for large-scale IIoT SPSs**

- » Some have adopted a wakeup signal (WUS) for power savings, but not sufficient for SPSs
- » System requirements have not been fully addressed, but there is progress

- **Energy overhead**

- » Network association
- » Synchronization

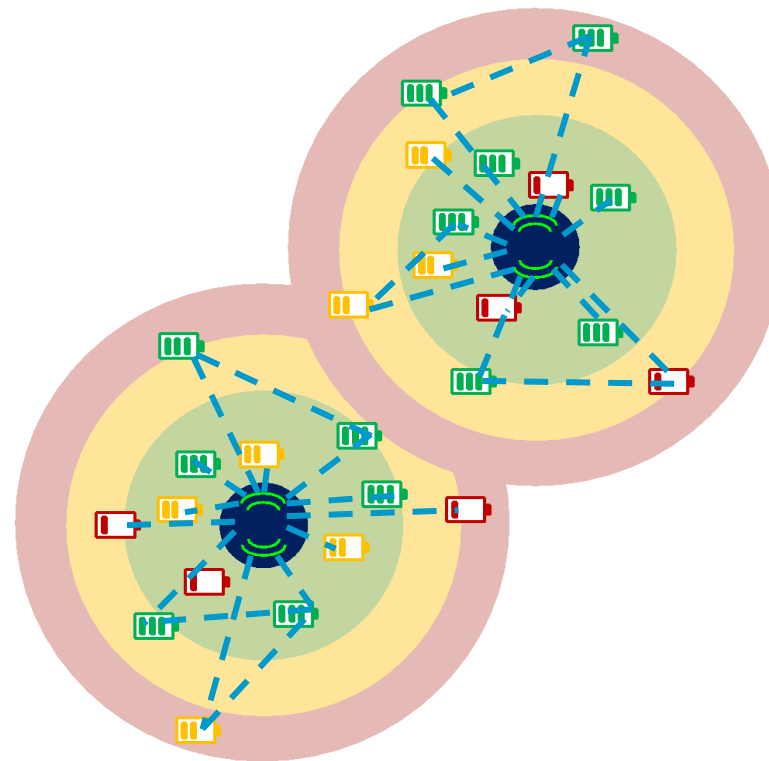
- **Security**

- » Encryption
- » Mutual authentication
- » Guard against replay attacks

Wireless Protocol	Wi-Fi 802.11ba [30]	LTE CAT-NB [31]	LoRaWAN [32]	Zigbee [33]	Bluetooth [34]
Wakeup signal	In progress	Yes	No	No	In progress
Energy for network sync	High	High	High	Mid	Mid
Number of devices per gateway	~100	~10,000	~100	50-100	20-30
Security features	WPA	3GPP, AES, ZUC	AES	AES	AES
End-to-end latency	10m-100ms	<10s	1-16s	10m-100ms	<3ms

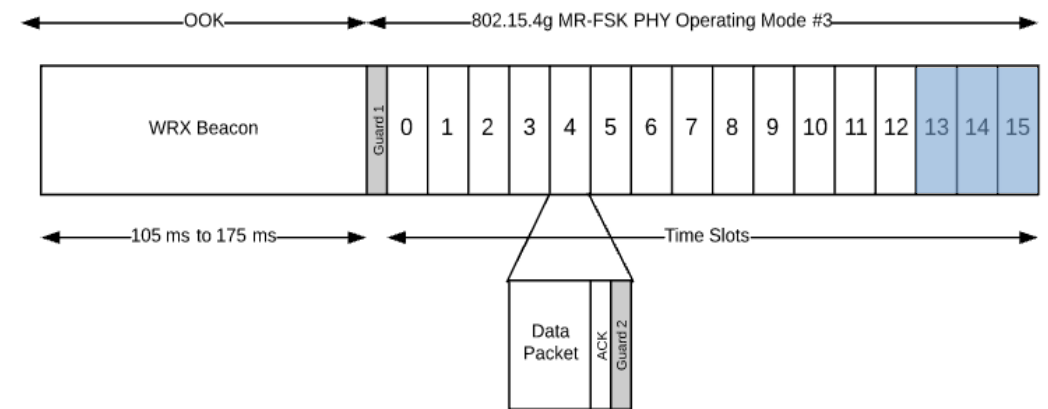
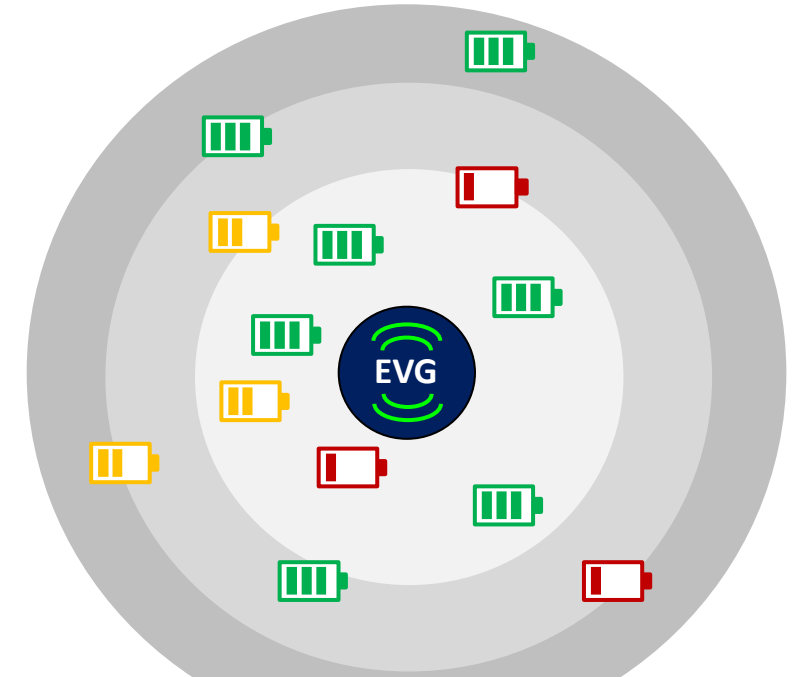
Evernet Overview

- **Inspired by slotted 802.15.4g**
 - » Star topology
 - » Gateway + leaf nodes
 - » Simple and robust
- **2 PHYs**
 - » WRX Beacon (OOK)
 - » Data (FSK)
 - » Breaks compatibility with spec
- **Asymmetric communication**
 - » High-power gateway
 - » Low-power sensors



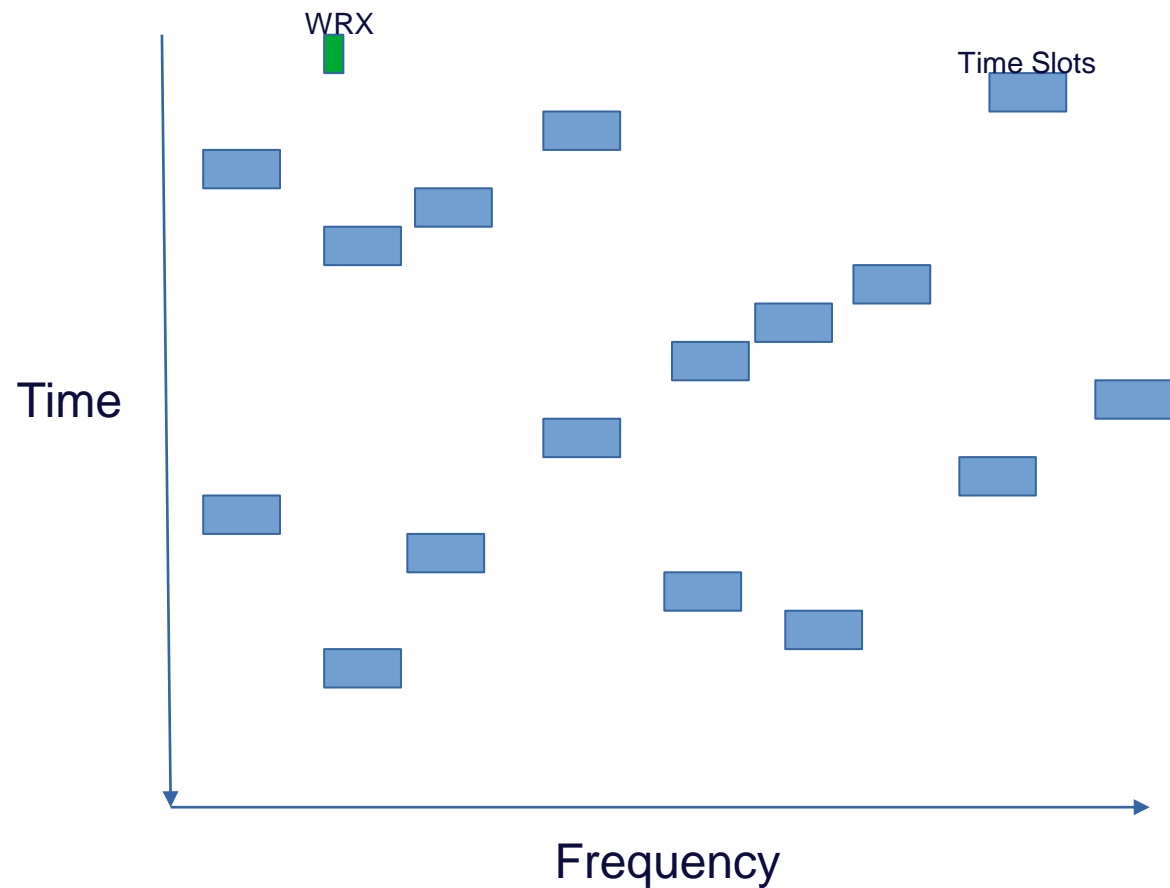
Evernet – Synchronization & Data Traffic

- **Uses WRX PHY for sync**
 - » Always-on and in sync with the associated network
 - » Timing, frequency hopping, security, etc.
- **Data traffic management**
 - » WRX: wideband receiver
 - » Data uplink: time-slot and channel based
 - » Data downlink: for OTA and provisioning



Evernet Frequency Use

- **Beacons hop**
 - FCC compliance
 - Not beneficial for interference rejection
- **Each time slot hops**
 - FCC/EU compliance
 - Rejects out of band interference



Evernet – Provisioning

- **Network association**

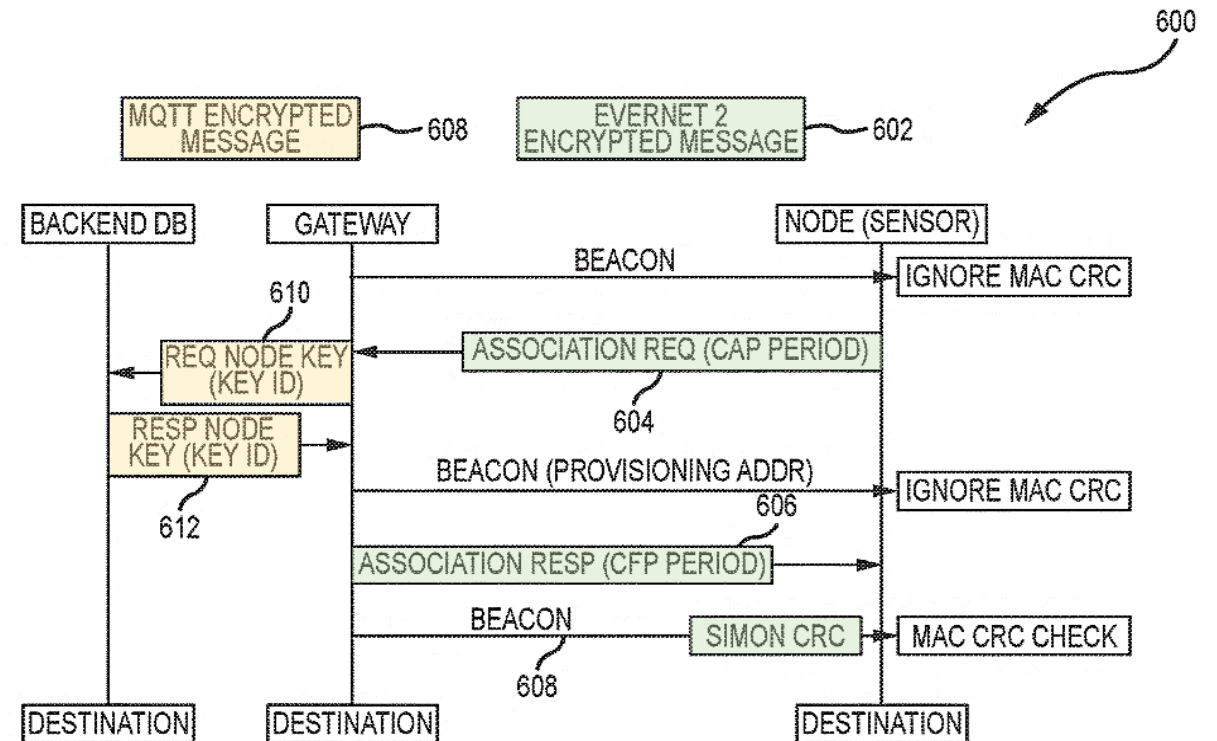
- » Pick a gateway
- » First deployment or being moved
- » Or power-on-reset due to intermittent energy availability

- **Traditional method**

- » **Channel scanning is required**
- » Higher power and takes time

- **Evernet utilizes WRX**

- » WRX is a broadband receiver
- » Fast network scan

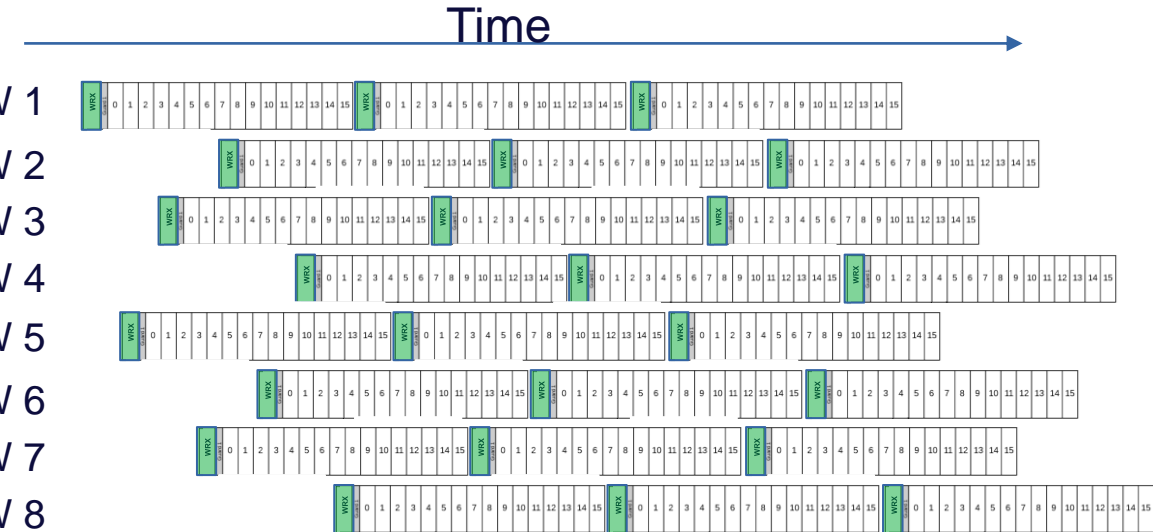


Wireless Protocol Standards

Protocol Features	Wi-Fi 802.11ba	NB-IoT	LoRaWAN	Zigbee	Bluetooth	Evernet
Wakeup signal	In progress	Yes	No	No	In progress	Yes
Energy for network association & sync	High	High	High	Mid	Mid	Low
Practical num of leaf devices per gateway	~100	~10,000	~100	50-100	20-30	~1,000
Security features	WPA	SNOW 3G AES ZUC	AES	AES	AES	<ul style="list-style-type: none"> • Cryptographic checksum (WRX link) • AES (Data uplink)
Secure wakeup	In progress	Addressable but no encryption	N/A	N/A	In progress	Yes
End-to-end latency	10m-100ms	<10s	1-16s	10m-100ms	<3ms	<1s

Dense Evernet Deployment

- **Every 2.085 seconds**
- **WRX ~ 120 ms**
- **Time slots = 120 ms**
- **Gateway coexistence**
 - Beacons cannot be on air at the same time
 - Time offset beacons
 - 10 GWs
 - Linux NTP clock
 - Not super accurate



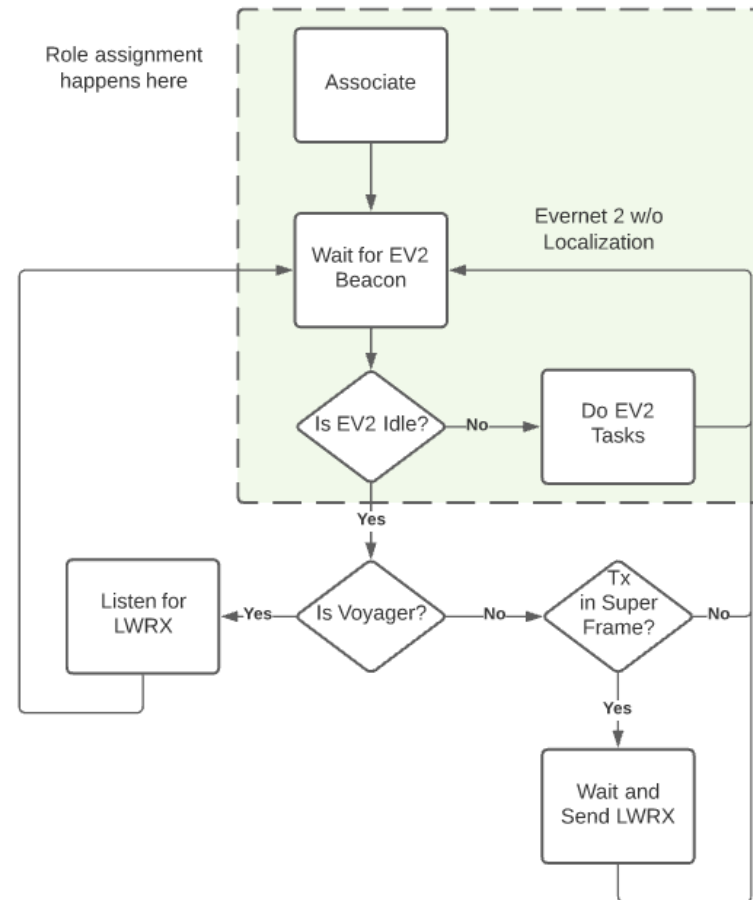
Evernet – Localization

- **Dynamic role assignment**

- Anchor or voyager
- Anchors get an ID
- Same FW for each
- At association or downlink TLV

- **If no Evernet tasks**

- Anchors check to Tx
- Voyagers listen





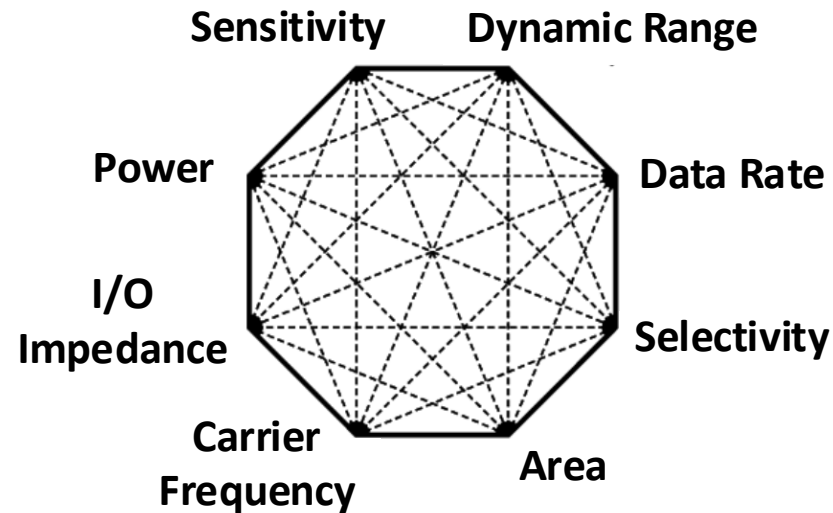
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Generic Radio Receiver Tradeoffs

⊙ Power/Sensitivity/Data Rate

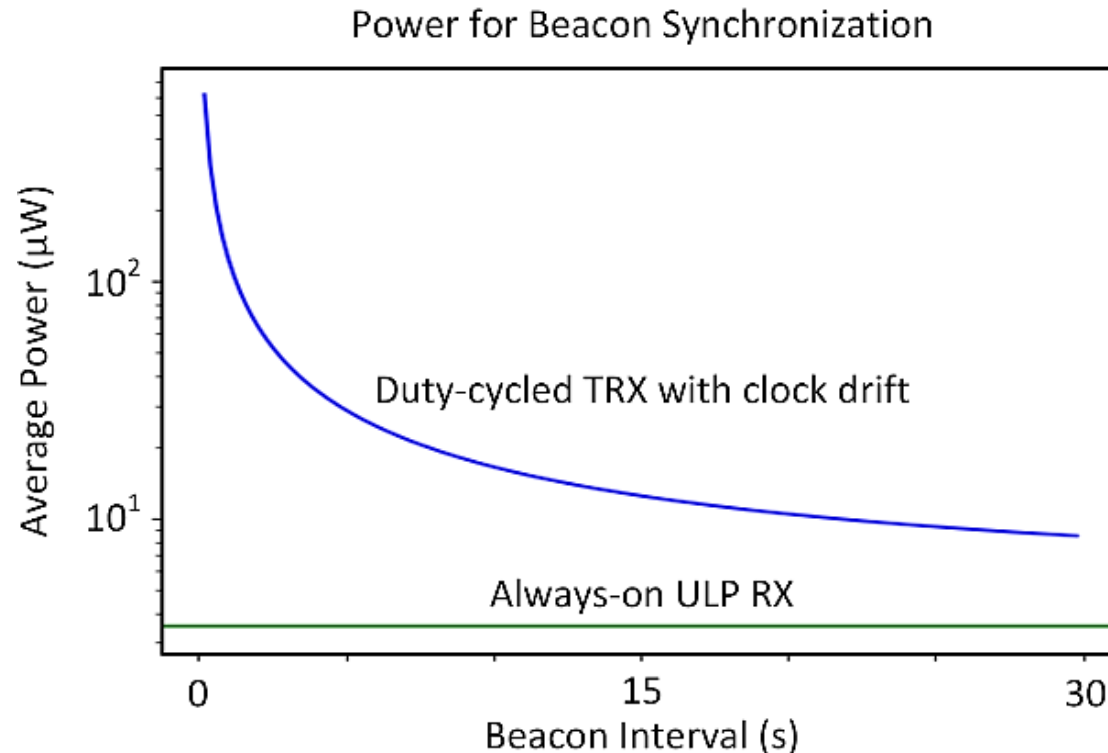
- » Traditionally, you pick two
- » Selectivity is crucial in dense networks, and often overlooked in ULP radio



B. Razavi, UCLA

Motivation – Ultra Low-Power Receiver (ULP RX)

- ⊙ **Always-on ULP RX sets the power floor**
 - » To meet the harvested budget
- ⊙ **Breaking the traditional radio power/latency tradeoff**



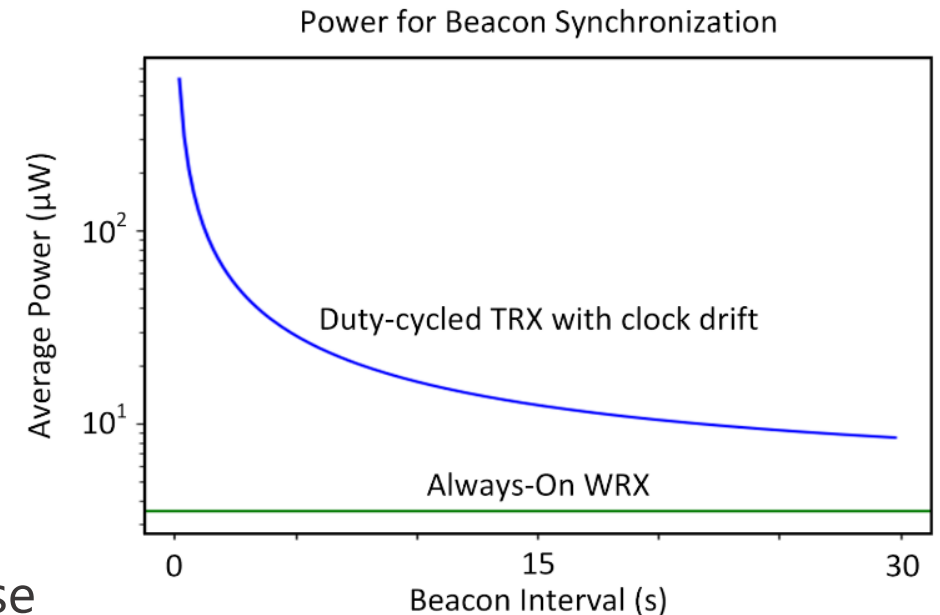
What Differentiates Everactive w/ ULP WRX

⊙ Conventional

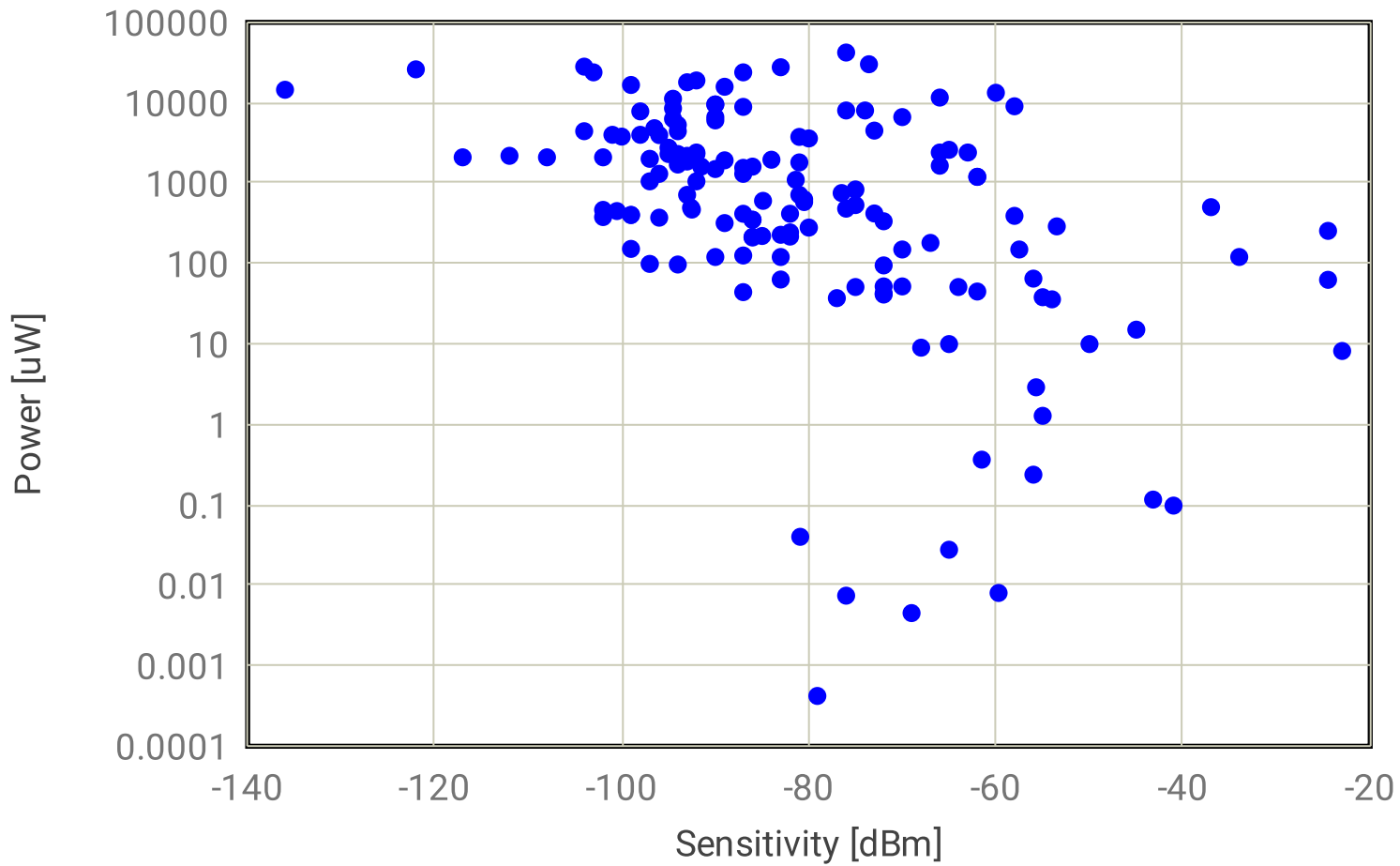
- » Equal POWER when RX'ing and TX'ing
- » More ENERGY (= power x time) spent in RX than TX
- » Therefore, maintain active network by TX on node and RX on the gateway (BLE advertising)
- » Or very accurate timer is needed in order for low system average power

⊙ Everactive

- » Assist WRX is 1/1000th the POWER of Tx
- » "Invert" the network to Tx on gateway, Rx on node leveraging WRXs
- » Overall power is lower on the node, no compromise on rate
- » Remove the need for advertising on every node



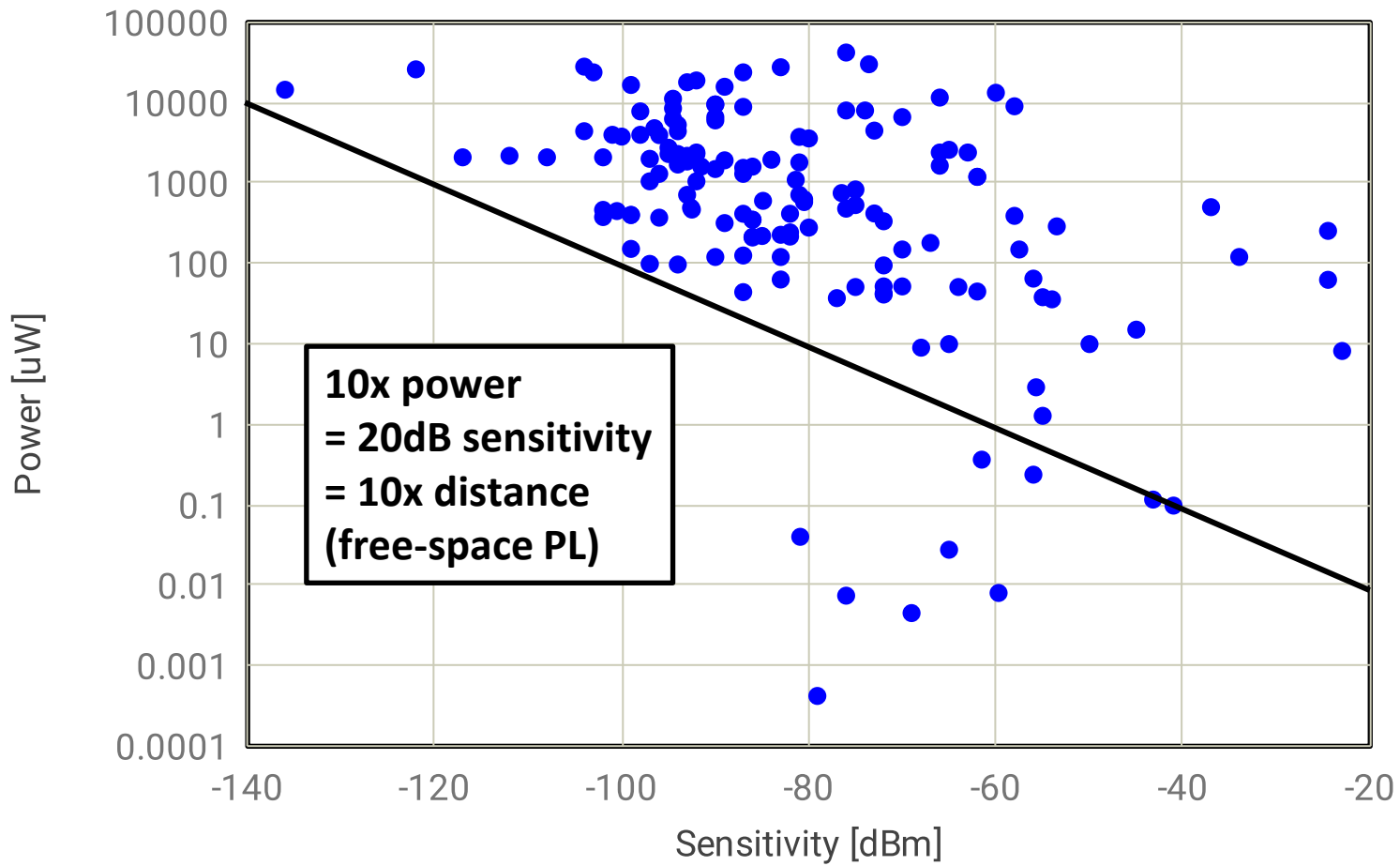
Motivation – ULP RX Survey Since 2005



http://www.eecs.umich.edu/wics/low_power_radio_survey.html

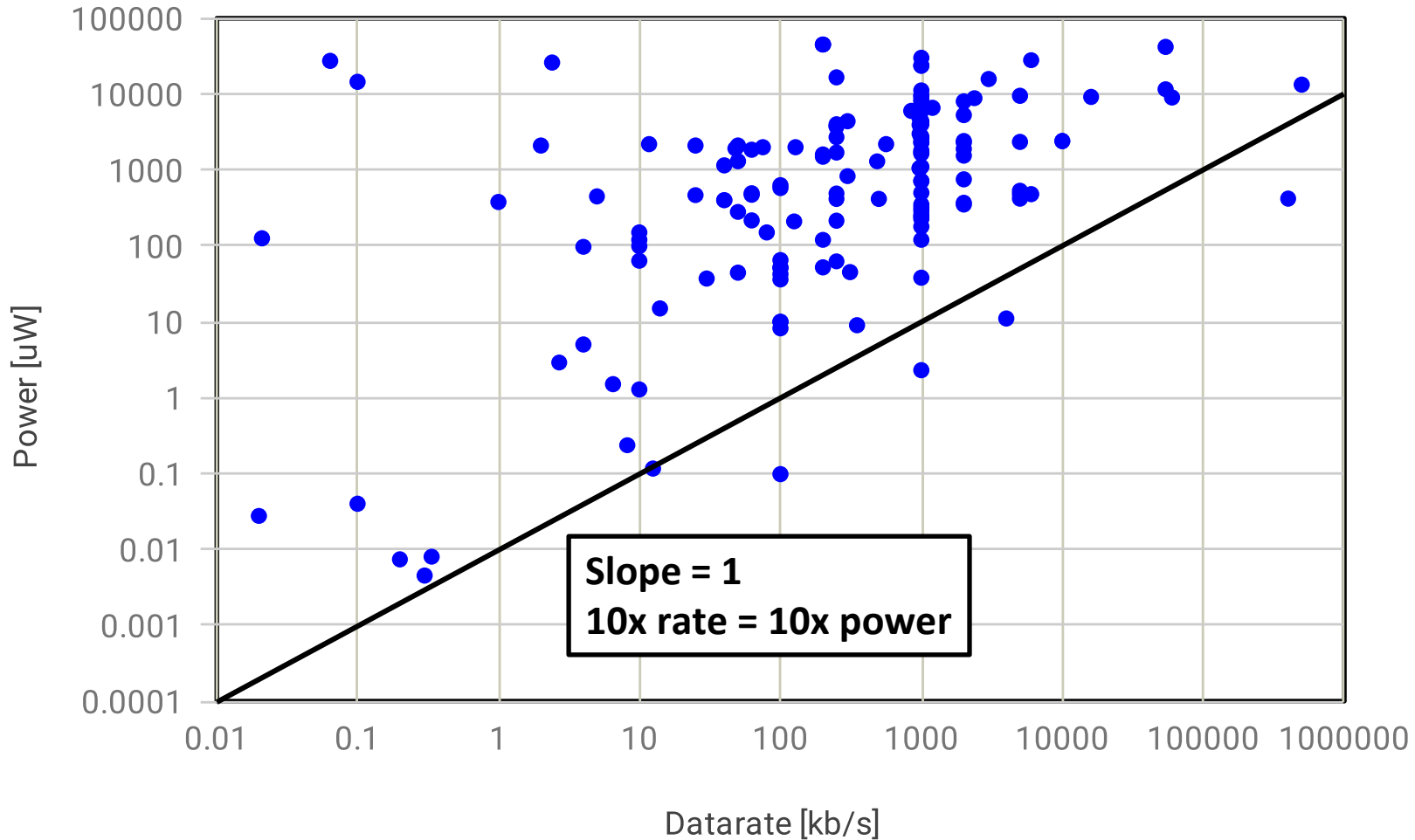


ULP Radios – Range



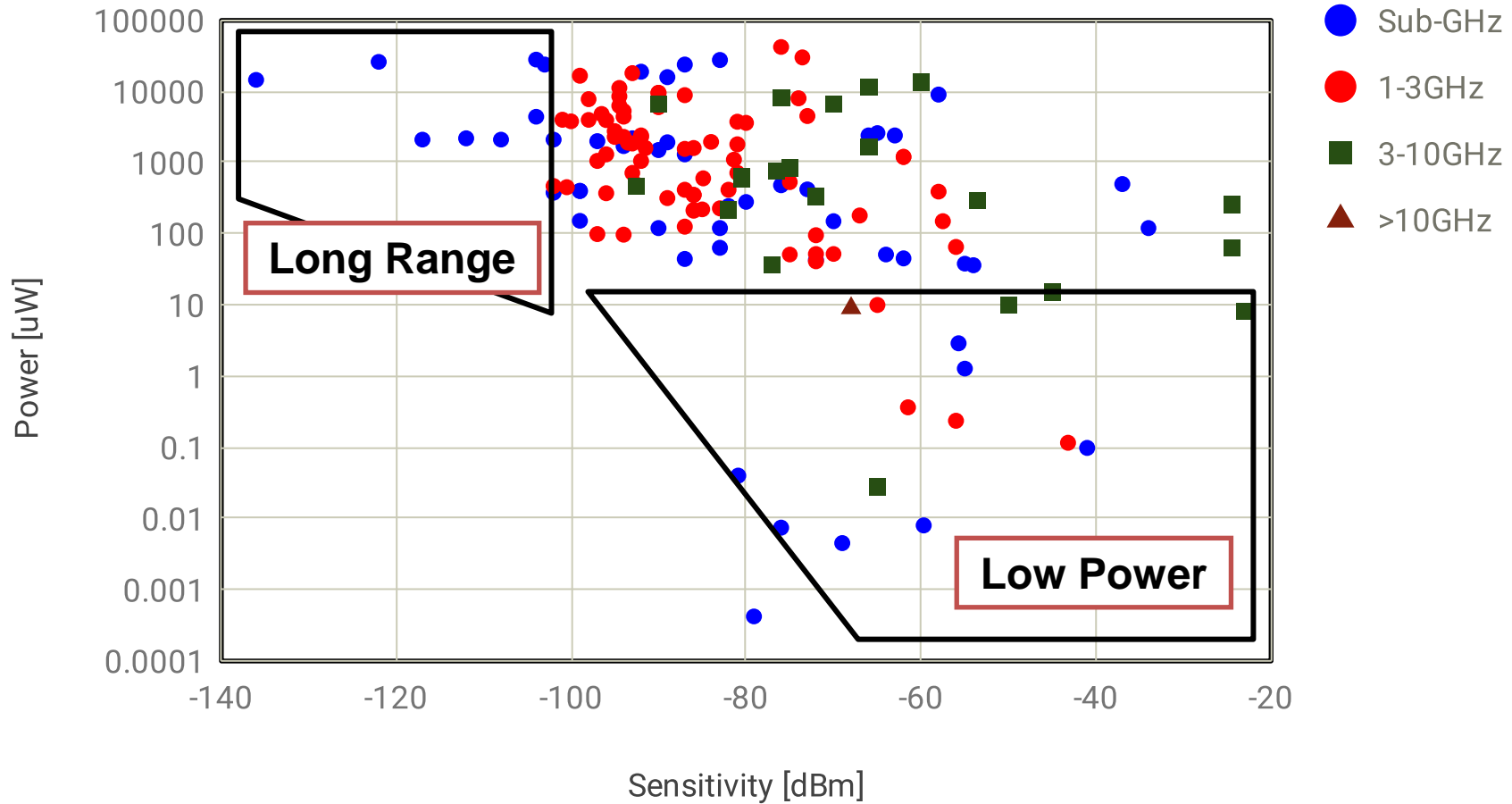
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ULP Radios – Data Rate



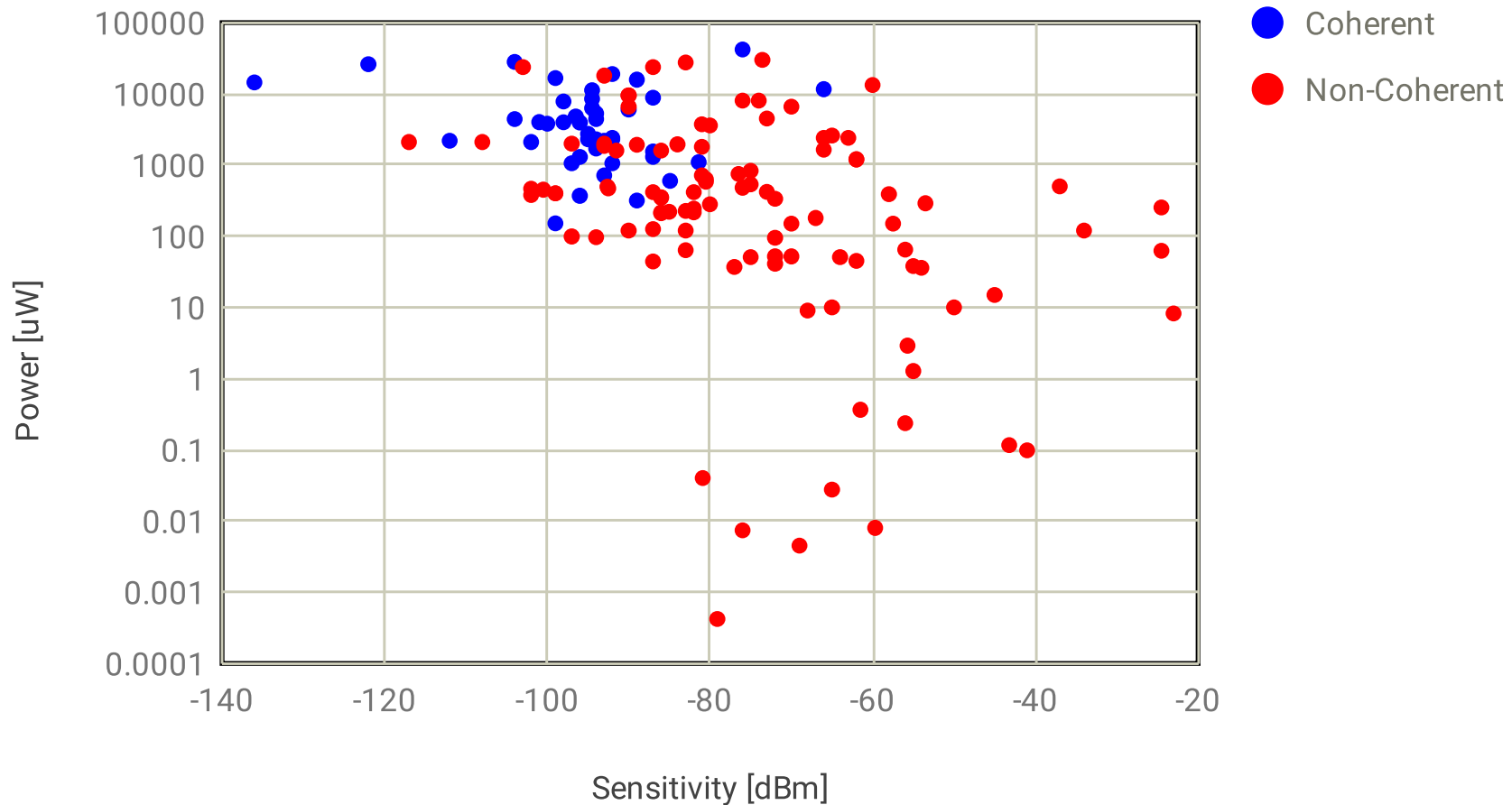
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ULP Radios – Operating Frequency



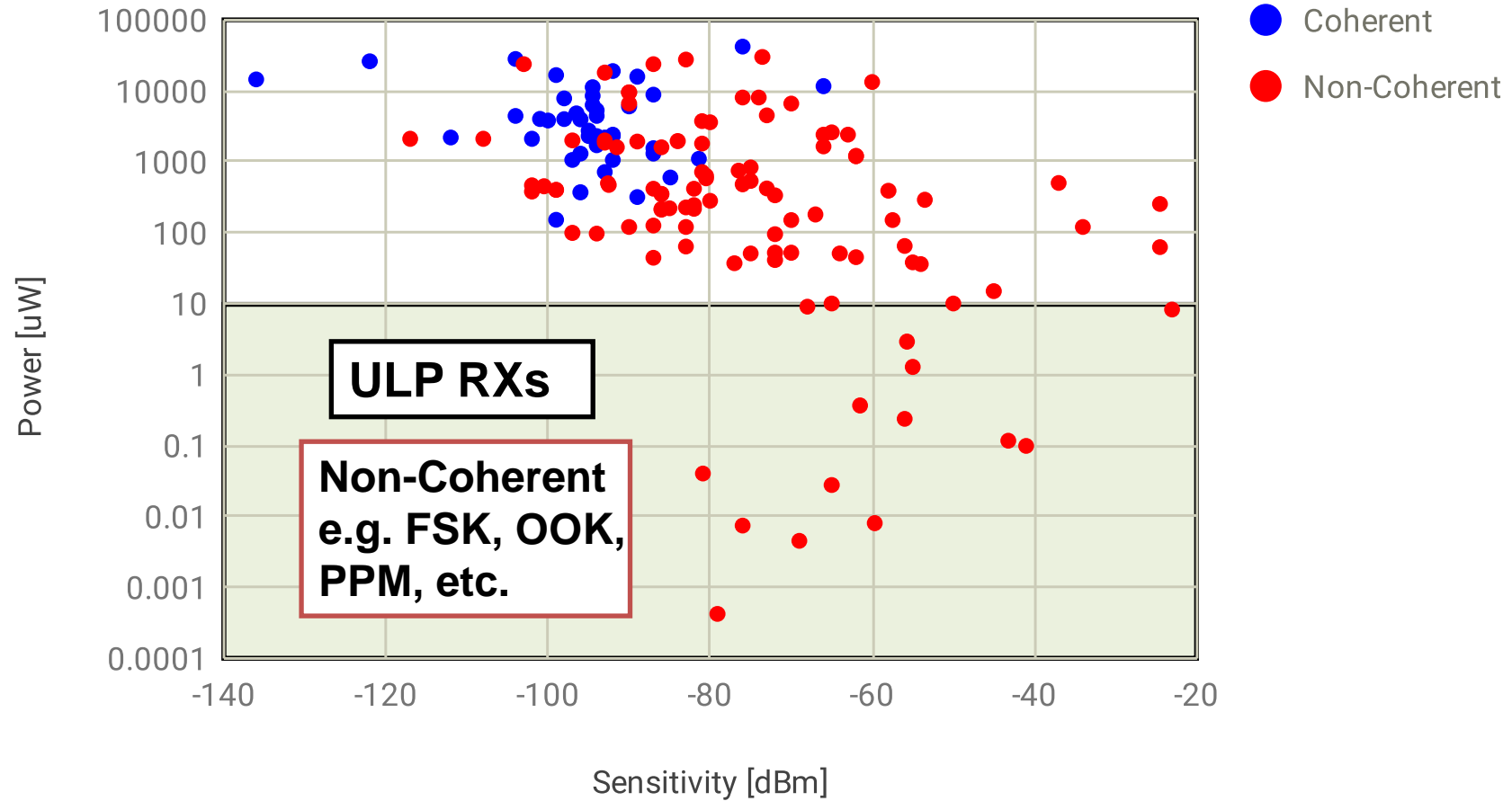
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ULP Radios – Architecture



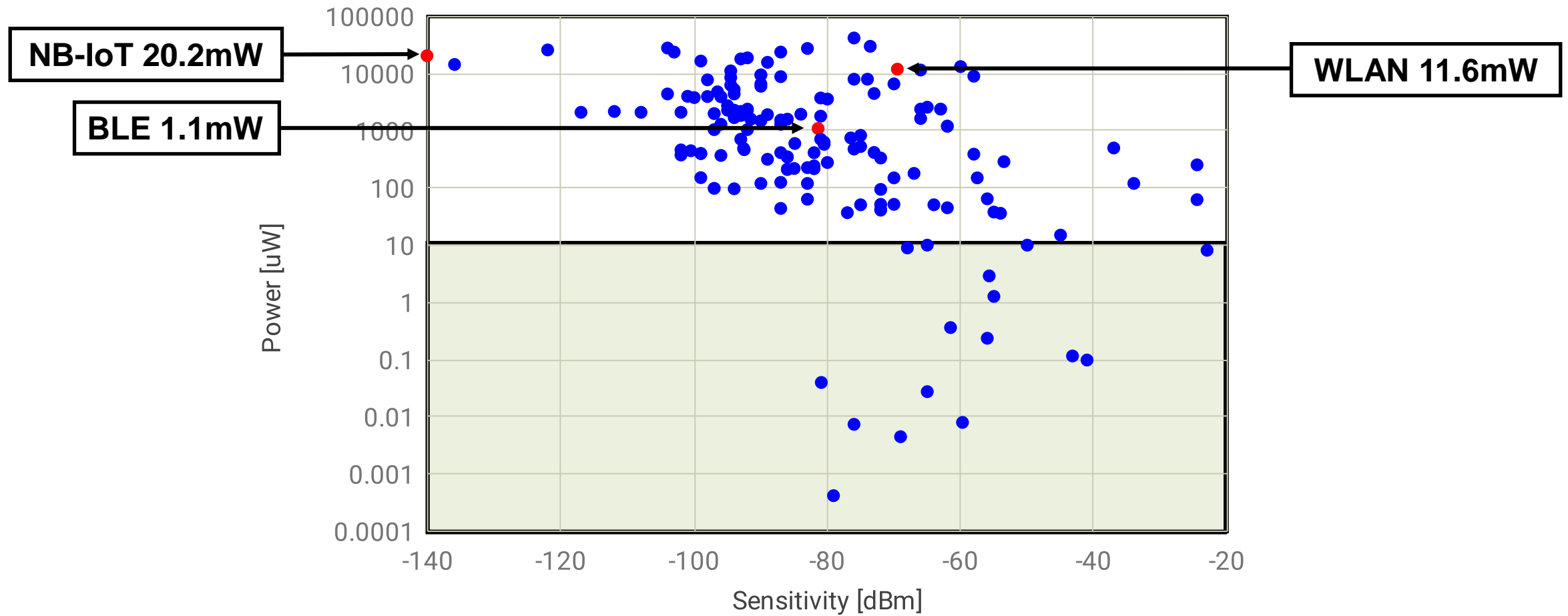
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ULP Radios – Architecture



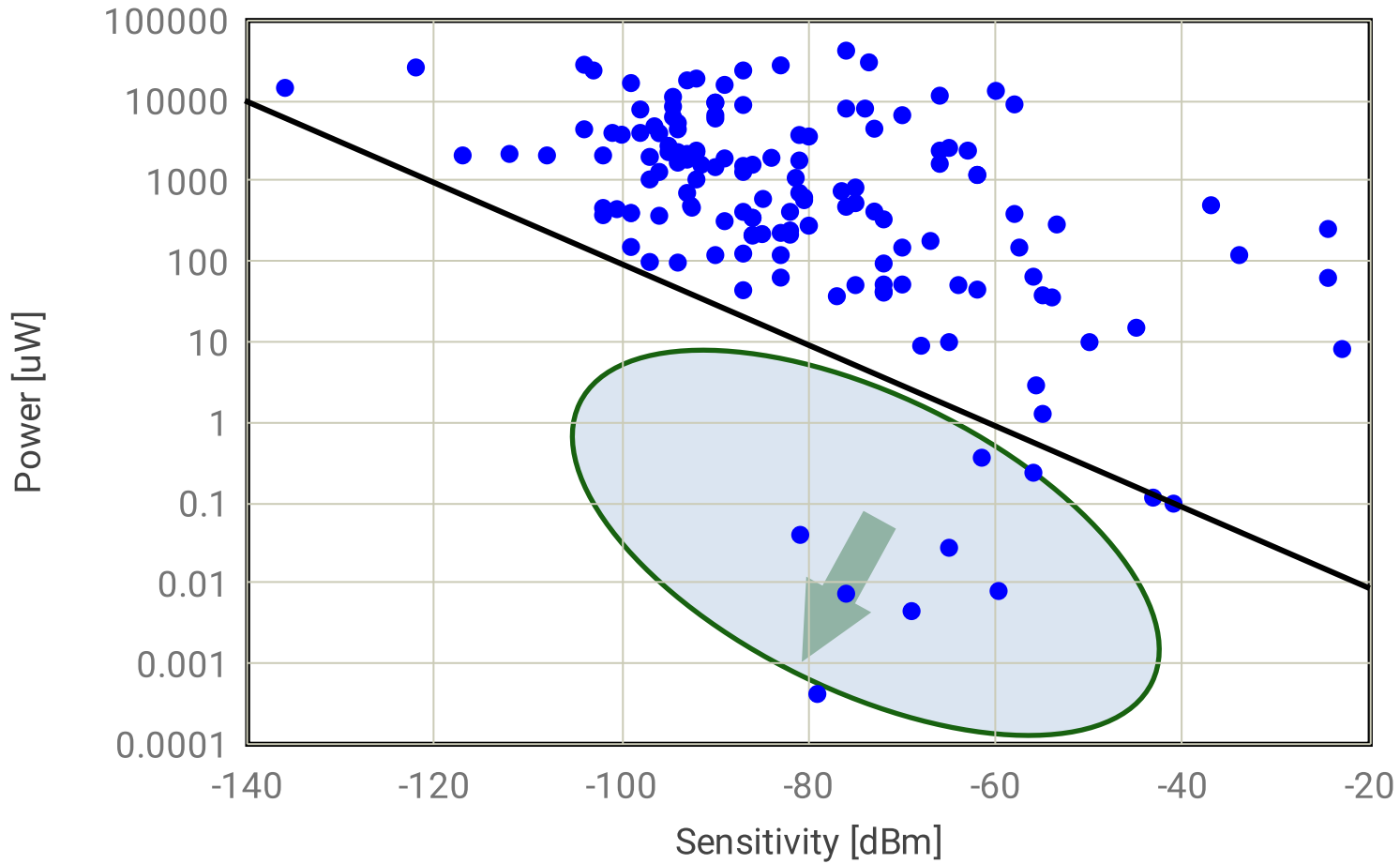
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Standard-Compliant RXs



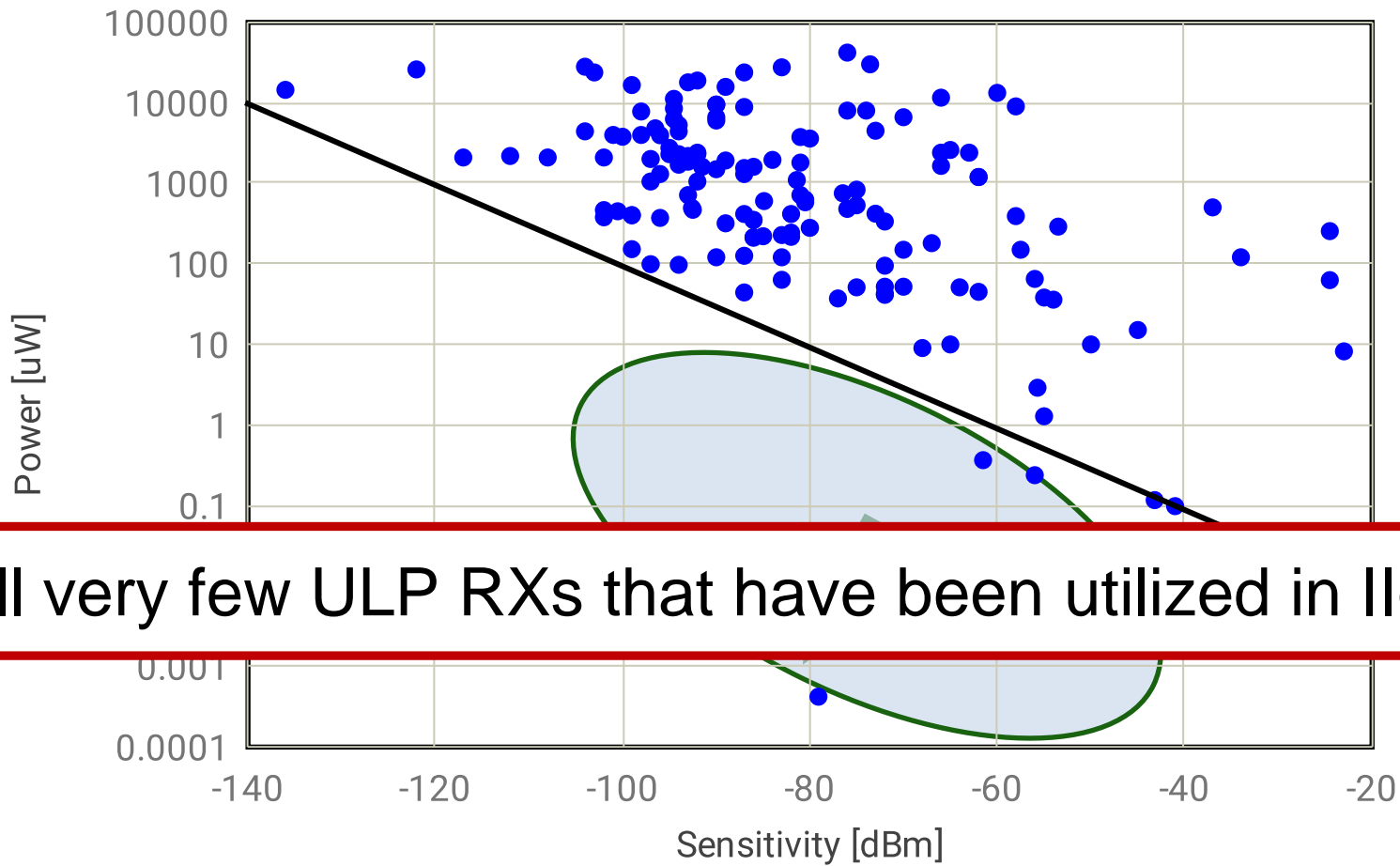
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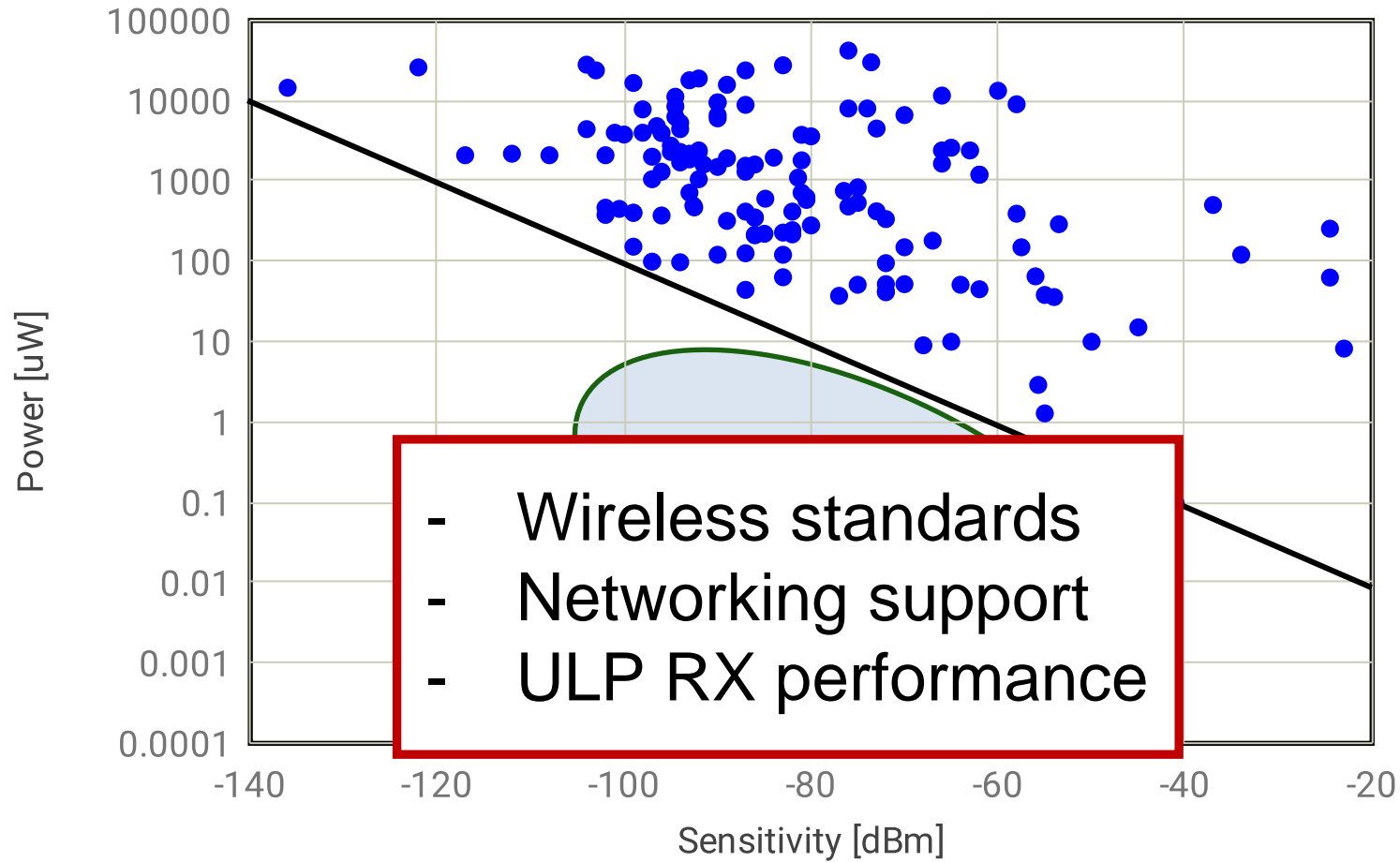
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Still very few ULP RXs that have been utilized in IIoT SPSs

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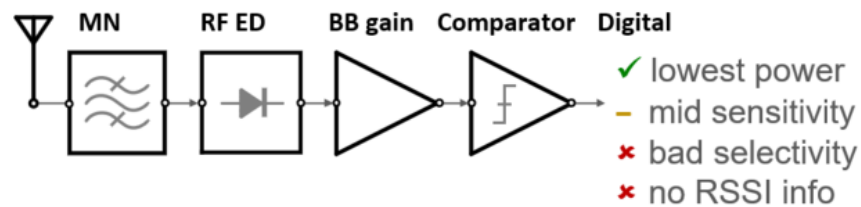


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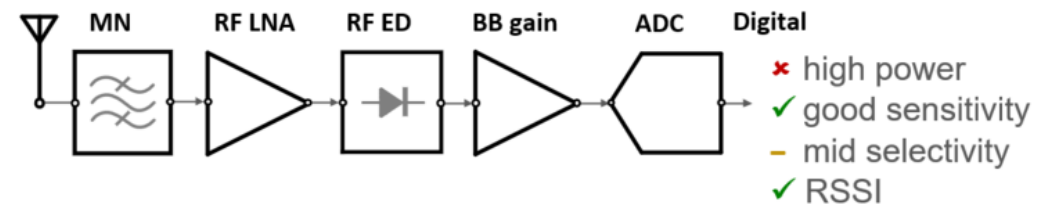
Architecture for Limited Harvested Power Budget

10μW to meet key ULP RX design targets

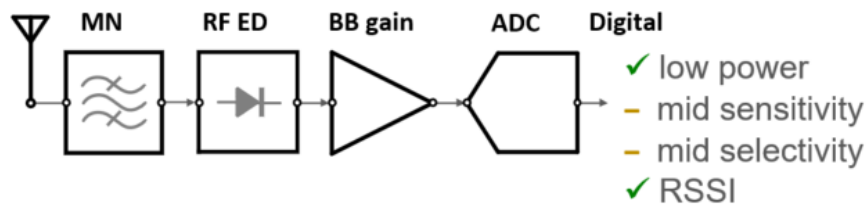
» Energy asymmetric approach, which determines the ULP RX architecture/modulation



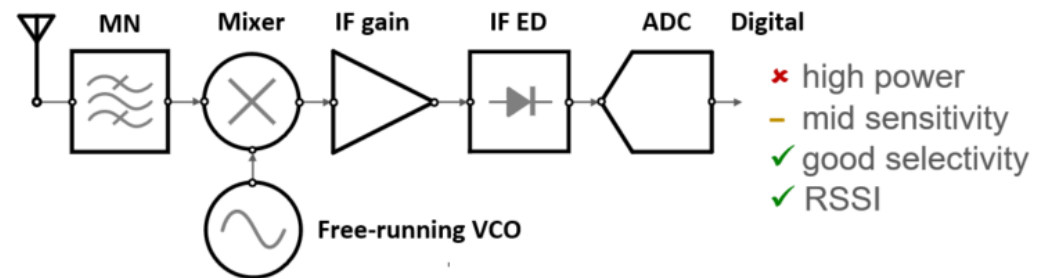
(a) ED-first with BB comparator



(c) LNA-first, tuned-RF



(b) ED-first with multi-bit ADC

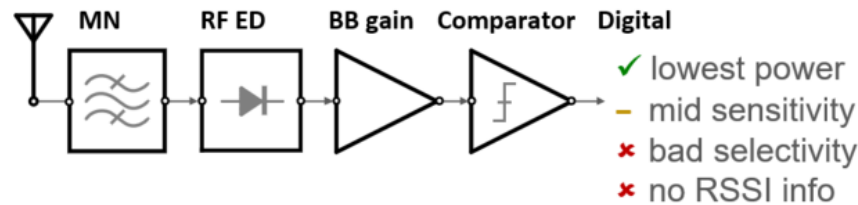


(d) Mixer-first, uncertain-IF

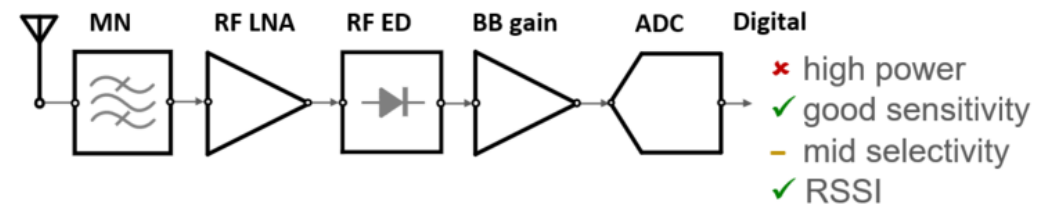
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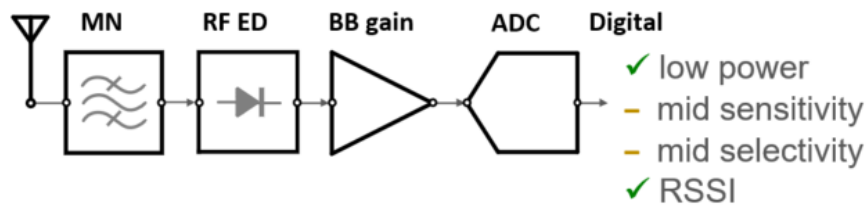
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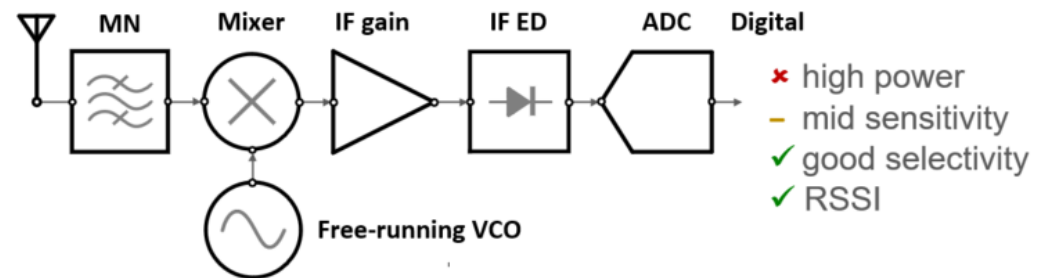
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Summary

- ③ **ULP Wakeup Rx is one of the keys to IIoT SPS device scaling**
 - » To enable self-powered operation for massive deployments
- ③ **Evernet is designed for SPS, and wireless standards are catching up**
 - » Start to consider SPS use cases
 - » Doing more to capitalize on the ULP RX to offload frequent network-level tasks

Ultimate goal: Deliver **seamless data streams** from **batteryless sensors** as **frictionless services** to unlock end-user value and enable solution-partner innovation